SOUTHCO FASTENERS

FLUSH SLOTTED



OVAL SLOTTED



WING HEAD



Flush Slot #82 Stainless	#8		
Part No.	Price	F	
82-14-180-20		82-	
Flush Phill	ins	82-	
#82 Zinc Pl	82-		
Part No.	Price	82-	
82-28-100-16		82-	
		82-	
82-28-120-16		82-	
82-28-140-16		82-	
82-28-160-16		82-	
82-28-180-16			
82-28-200-16			
82-28-220-16	-	82-	
82-28-240-16		82-	
82-28-260-16		82-	
		82-	
82-28-280-16		82-	
82-28-300-16		82-	
82-28-320-16		82-	
82-28-340-16		82- 82-	

	3
Oval Slot #82 Stainless	
Part No.	Price
82-11-100-20	
82-11-120-20	
82-11-140-20	
82-11-160-20	
82-11-180-20	
82-11-200-20	
82-11-220-20	
82-11-240-20	
82-11-280-20	
Oval Slot #82 Zinc P	
Part No.	Price
82-11-100-16	
82-11-120-16	
82-11-140-16	
82-11-160-16	
82-11-180-16	
82-11-200-16	
82-11-220-16	
82-11-240-16	
82-11-260-16	

#82 Stainless Phillips Part No. Price 82-19-120-20 85- 82-19-140-20 85- 82-19-180-20 85- 82-19-200-20 85- 82-19-220-20 85- Oval Head #85 Stainless Slotted Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-	JUTHCO STUDS			
82-19-120-20 85- 82-19-140-20 85- 82-19-160-20 85- 82-19-200-20 85- 82-19-220-20 85- Oval Head #85 Stainless Slotted Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-1200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-		Wir		
82-19-120-20 85- 82-19-140-20 85- 82-19-180-20 85- 82-19-200-20 85- 82-19-220-20 85- 85-11-100-20 85- 85-11-140-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-	Part No.	Price		
82-19-160-20 85- 82-19-200-20 85- 82-19-220-20 85- Oval Head #85 Stainless Slotted Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-1200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-	82-19-120-20		P	
82-19-180-20 85- 82-19-200-20 85- 82-19-220-20 85- Oval Head #85 Stainless Slotted Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-1200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-	82-19-140-20		85-	
82-19-180-20 85- 82-19-200-20 85- 82-19-220-20 85- Oval Head #85 Stainless Slotted Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-	82-19-160-20		05	
82-19-200-20 85- Oval Head #85 Stainless Slotted Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85- 85-11-200-20 85-	82-19-180-20		05-	
Oval Head #85 Stainless Slotted 85- Part No. Price 85-11-100-20 85- 85-11-140-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-240-20 85- 85-11-260-20 85- 85-11-260-20 85-	82-19-200-20		85-	
Stainless Slotted 85- Part No. Price 85- 85-11-100-20 85- 85-11-140-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-240-20 85- 85-11-260-20 85-	82-19-220-20		85-	
85-11-240-20 85- 85-11-240-20 85- 85-11-160-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-240-20 85- 85-11-240-20 85-		85-		
85-11-140-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-220-20 85- 85-11-240-20 85- 85-11-260-20 85-	Part No.	Price	85-	
85-11-160-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-240-20 85- 85-11-260-20 85-	85-11-100-20		85-	
85-11-160-20 85- 85-11-180-20 85- 85-11-200-20 85- 85-11-240-20 85- 85-11-260-20 85-	85-11-140-20		85-	
85-11-200-20 85- 85-11-220-20 85- 85-11-240-20 85- 85-11-260-20 85-	85-11-160-20		l-	
85-11-220-20 85- 85-11-260-20 85-	85-11-180-20		85-	
85-11-240-20 85- 85-11-260-20 85-	85-11-200-20		85-	
85- 85-11-260-20	85-11-220-20		85-	
85-11-260-20 85-	85-11-240-20		85-	
185-	85-11-260-20		H	
85-11-280-20 <u> </u>	85-11-280-20		85-	
85-11-300-20 85-	85-11-300-20		85-	

Wing Head #85 Zinc plate, chromate		Wing Head #82 Dacrotized	
plus sea Part No.	Price	Part No.	Pric
85-12-140-16		82-12-100-	16
85-12-160-16		00.40.400	40
85-12-180-16		82-12-120-	16
85-12-200-16		82-12-140-	16
85-12-220-16		82-12-160-	16
85-12-240-16			
85-12-260-16		82-12-180-	16
85-12-280-16		82-12-200-	16
85-12-300-16		00.40.000	40
85-12-320-16		82-12-220-16	16
85-12-340-16		82-12-240-	16
85-12-360-16		82-12-300-	16
85-12-380-16			
85-12-400-16		82-12-340-	16

Price

#82 SOUTHCO RECEPTACLES



FLOATING FOR RIVETING W/O BASE - This space saving stainless steel receptacle offers optimum weight savings by eliminating base.

P/N 82-35-295-20/ea



FLOATING FOR RIVETING W/ BASE - Full-floating dacrotized steel receptacle is mounted to inside panel with two 3/32" rivets. Compact dimensions save space and weight......P/N 82-35-302-15/ea



FIXED FOR WELDING W/BASE - Exactly the same as the receptacle with base above except this receptacle features two welding studs for installation by welding rather than rivets P/N 82-35-303-15/ea



CLIP-ON RECEPTACLES - These versatile receptacles will fit material thickness from .020 to .190 by simply slipping over the hole and clipping in place. Easily removed as well, these receptacles do not require welding or riveting.

P/N 82-47-113-200 (Stainless Steel)/ea P/N 82-47-113-150 (Steel)/ea



RUBBER VIBRATION ISOLATION RECEPTACLES

Use these receptacles where it is necessary to isolate vibration between panels

P/N 82-35-306-10



#85 SOUTHCO RECEPTACLES



RIVET TYPE - Receptacle Spring: 1064 steel, dacrotized Base: 1010 steel, dacrotized. P/N 85-35-295-15

RIVET TYPE - Receptacle Spring:17-7 PH, stainless steel, passivated Base - 305 stainless steel, passivated P/N 85-35-295-20/ea

WELD TYPE - Receptacle Spring: 1064 steel, dacrotized Base: 101 steel. dacrotized Rivet: steel, copperplated P/N 85-35-296-15/ea

CLIP-ON TYPE - 17-7 PH stainless steel, passivated. P/N 85-47-101-20/ea

DETERMINING SOUTHCO STUD PART NO

	Selection Chart Thickness
Thickness	Size
.090109	100
.110129	120
.130149	140
.150169	160
.170189	180
.190209	200
.210229	220
.230249	240
.250269	260

280

.270 - .289

Southco studs are commonly used to secure Cessna cowlings, particularly on models 150, 172, and 177. We stock the popular Southco No. 82 1/4 turn fastener studs, receptacles, and accessories

	TO DETE	<u>rmine p</u>	ART NO.	
		number u	sing chart ab	ove
Example: 82 - 14 - 220 - 16				
/	/ /			
Southco	Head	Stud	Material	
Fastener	Type (Slotted)	Length	Type (Dacrotized)	
Number	(Slotted)		(L)acrotized)	

SOUTHCO SEALING WASHER - This black synthetic washer is used under head of Southco Studs......P/N 82-43-201-38/ea

SOUTHCO EJECTOR SPRING - This stainless steel spring enables the stud head to stand away from the panel when the unit is not fastened. When using the ejector spring, add two grip lengths to stud length to allow for spring and wear washer P/N 43-13-1-24/ea

SOUTHCO WEAR WASHER - A plastic washer to reduce wear around the Southco stud. When using wear washer add one grip length to stud

SOUTHCO SPLIT RING RETAINER - Can be installed by hand or tool, and is fabricated from stainless steel..... P/N 82-32-101-20/ea SOUTHCO SPLIT RING RETAINER TOOL - Designed to install Southco P/N 82-0-7596-11**/ea** split ring retainers......

SOUTHCO PUSH-ON RETAINER - designed for installation using the Stainless.............P/N 82-32-201-20/ea retainer tool below.

installs Southco push-on retainers P/N 82-0-22542-11/ea SOUTHCO PUSH-ON RETAINER TOOL - An easy-to-use tool quickly installs Southco 85 Series push-on retainers...... P/N 85-0-22543-11

#85 RETAINERS

Split Ring Hand or tool installation. Stainless steel. P/N 85-34-101-20/ea Push-On Tool installation only. 302 Stainless Steel, Passivated P/N 85-34-201-20/ea

#85 THERMOPLASTIC (CUPPED NYLON) WEAR WASHER

Natural color. Order stud one size longer than size you would use without washer. Adjustment Formula: Add 0.51/.020 to your total material