

01-41000

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by
Commission Regulation (EU) 2020/878

SAFETY DATA SHEET

FOR PROFESSIONAL and/or INDUSTRIAL USE ONLY

EPIKURE™ Curing Agent MGS LH 285

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : EPIKURE™ Curing Agent MGS LH 285
SDS Number : 16S-00025
Product type : Curing Agent
Other means of identification : UFI: GRGE-2EF2-TFCR-MXFX

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy Resin Systems

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier/Importer : Westlake Epoxy B.V.
Seattleweg 17
3195 ND Pernis - Rotterdam
The Netherlands

Contact person : epoxy@westlake.com
Telephone : General information
+31 (0)10 295 4000

1.4

Emergency telephone number
Supplier : CARECHEM24
Telephone number : +44 (0) 1235 239 670

National advisory body/Poison Center : NVIC +31 (0)30-2748888, 'Uitsluitend bestemd om professionele hulpverleners te informeren bij acute vergiftigingen'.
(‘Only for the purpose of informing medical personnel in cases of acute intoxications’)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4 H302
Skin Corr./Irrit. 1B H314
Eye Dam./Irrit. 1 H318
Skin Sens. 1 H317
Aquatic Chronic 3 H412

See Section 16 for the full text of the H statements declared above.

2.2 Label elements

Hazard pictograms

:



Signal word

:

Danger

Hazard statements

:

Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

:

Wear protective gloves, protective clothing and eye or face protection.
Avoid release to the environment.
Avoid breathing vapor.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response

:

IF INHALED:
Immediately call a POISON CENTER or doctor.
IF SWALLOWED:
Immediately call a POISON CENTER or doctor.
Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair):
Take off immediately all contaminated clothing. Rinse skin with water.
Immediately call a POISON CENTER or doctor.
Wash contaminated clothing before reuse.
IF ON SKIN:
Wash with plenty of water.
If skin irritation or rash occurs:
Get medical advice or attention.
IF IN EYES:
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.

Storage

:

Store locked up.

Disposal

:

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients

:

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 5-amino-1,3,3-trimethylcyclohexanemethanamine and (chloromethyl)oxirane
 4-nonylphenol, branched
 3-aminopropyltriethoxysilane

Supplemental label elements : Not applicable.

2.3 Other hazards

Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII : Not applicable.

Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : Not applicable.

Other hazards which do not result in classification : May cause endocrine disruption.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
3-aminomethyl-3,5,5-trimethylcyclohexylamine	RRN : 01-2119514687-32 EC : 220-666-8 CAS : 2855-13-2 Index : 612-067-00-9	>= 75 - <= 90	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317	ATE [Oral] = 1.030 mg/kg	[1]
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 5-amino-1,3,3-trimethylcyclohexanemethanamine and (chloromethyl)oxirane	RRN : 01-2119965165-33 CAS : 38294-64-3	>= 10 - <= 25	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	-	[1]
benzyl alcohol	RRN : 01-2119492630-38 EC : 202-859-9 CAS : 100-51-6 Index : 603-057-00-5	>= 5 - <= 10	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1.230 mg/kg ATE [Inhalation (dusts and mists)] = 1,5 mg/l	[1]
4-nonylphenol, branched	RRN : 01-2119510715-45 EC : 284-325-5 CAS : 84852-15-3 Index : 601-053-00-8	> 0 - < 2,5	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 1.300 mg/kg M [Acute] = 1 M [Chronic] = 1	[1] [2]
salicylic acid	RRN : 01-2119486984-17	> 0 - < 1	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/kg	[1]

	EC : 200-712-3 CAS : 69-72-7				
3-aminopropyltriethoxysilane	RRN : 01-2119480479-24 EC : 213-048-4 CAS : 919-30-2 Index : 612-108-00-0	> 0 - < 1	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317	ATE [Oral] = 1.570 mg/kg	[1]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

Protection of first aid personnel : Loosen tight clothing such as a collar, tie, belt or waistband.
No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes severe burns. May cause an allergic skin reaction.
Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, alcohol-resistant foam or water spray (fog).
Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

nitrogen oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.
- Additional information** : Not available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

- Recommendations** : Not available
- Industrial sector specific solutions** : Not available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures

- : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous

substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
benzyl alcohol	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
benzyl alcohol	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
benzyl alcohol	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
benzyl alcohol	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
benzyl alcohol	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
benzyl alcohol	DNEL	Long term Inhalation	5,4 mg/m ³	General population	Systemic
benzyl alcohol	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic
benzyl alcohol	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
benzyl alcohol	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic

DNEL/DMEL Summary : Not available

PNEC Summary : Not available

Derived No-Effect Levels' (DNEL's) and Predicted No-Effect Concentrations' (PNEC's)

Explanatory note:

REACH requires manufacturers and importers to establish and report 'Derived No-Effect Levels' (DNEL's) for humans by inhalation, ingestion and dermal routes of exposure and 'Predicted No-Effect Concentrations' (PNEC's) for environmental exposure. DNEL's and PNEC's are established by the registrant without an official consultation process, and are not intended to be directly used for setting workplace or general population exposure limits. They are primarily used as input values in running Quantitative Risk Assessment models (like the ECETOC-TRA model).

Due to differences in calculation methodology the DNEL will tend to be lower (sometimes significantly) than any corresponding health-based OEL for that chemical substance. Further although DNEL's (and PNEC's) are an indication for setting risk reduction measures, it should be recognized that these limits do not have the same regulatory application as officially endorsed governmental OEL's.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash

- contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Material: 730 Camatril
Minimum break through time: 480 min

Material: 898 Butoject
Minimum break through time: 480 min
Producer: This recommendation is valid only for our Product as delivered. If this product will be mixed with other substances you need to contact a supplier of CE approved protective gloves (e.g. KCL GmbH, D-36124 Eichenzell, Tel. 0049 (0) 6659 87300, Fax. 0049 (0) 6659 87155, email: vertrieb@kcl.de).
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- General protective measures** : Chemical splash goggles or face shield. Chemical-resistant gloves. Suitable protective footwear. Light protective clothing. Eyewash bottle with clean water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	:	Liquid
Color	:	Not available (not measured)
Odor	:	Not available (not measured)
Odor threshold	:	Not available (not measured)
pH	:	Not available (not measured)
Melting point/freezing point	:	Not available (not measured)
Initial boiling point and boiling range	:	Not available (not measured)
Flash point	:	Greater than 100 °C
Evaporation rate	:	Not available (not measured)
Upper/lower flammability or explosive limits	:	Lower: Not available (not measured) Upper: Not available (not measured)
Vapor pressure	:	Not available (not measured)
Vapor density	:	Not available (not measured)
Relative density	:	Not available (not measured)
Density	:	Approx. 0,940 g/cm ³
Solubility(ies)	:	Not available (not measured)
Solubility in water	:	Soluble
Partition coefficient: n-octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available (not measured)
Decomposition temperature	:	Not available (not measured)
Viscosity	:	Dynamic: Approx. 50 - 100 mPa·s @ 25 °C (ISO 9371) Kinematic: Not available (not measured)
Explosive properties	:	Not available (not measured)
Oxidizing properties	:	Not available (not measured)

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	Stable under normal conditions.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	No specific data.
10.5 Incompatible materials	:	No specific data.
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
3-aminomethyl-3,5,5-trimethylcyclohexylamine				
	LD50 Oral	Rat	1.030 mg/kg	-
	LD50 Oral	Rat	1.030 mg/kg	-
benzyl alcohol				
	LD50 Oral	Rat	1.230 mg/kg	-
	LD50 Oral	Rat	1.230 mg/kg	-
	LC50 Inhalation	Rat	> 4,178 mg/l	4 h
	LC50 Inhalation Dusts and mists	Rat	> 4,178 mg/l	4 h
	LD50 Dermal	Rabbit	2.000 mg/kg	-
	LD50 Dermal	Rabbit	2.000 mg/kg	-
4-nonylphenol, branched				
	LD50 Oral	Rat	1.300 mg/kg	-
	LD50 Oral	Rat	1.300 mg/kg	-
salicylic acid				
	LD50 Oral	Rat	891 mg/kg	-
	LD50 Oral	Rat	891 mg/kg	-
	LD50 Dermal	Rabbit	> 10.000 mg/kg	-
	LD50 Dermal	Rabbit	> 10.000 mg/kg	-
3-aminopropyltriethoxysilane				
	LD50 Oral	Rat	1.570 mg/kg	-
	LD50 Oral	Rat - Female	1.570 mg/kg	-
	LD50 Oral	Rat	4.000 mg/kg	-
	LD50 Oral	Rat	1.570 mg/kg	-
	LC50 Inhalation	Rat - Male	5 ppm	6 h
	LC50 Inhalation	Rat - Female	16 ppm	6 h
	LD50 Dermal	Rabbit	4.290 mg/kg	-
	LD50 Dermal	Rabbit	4.290 mg/kg	-

Conclusion/Summary : Not available

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
EPIKURE™ Curing Agent MGS LH 285	1.220,4 mg/kg	N/A	N/A	N/A	15,3 mg/l
3-aminomethyl-3,5,5- trimethylcyclohexylamine	1.030 mg/kg	N/A	N/A	N/A	N/A
benzyl alcohol	1.230 mg/kg	N/A	N/A	N/A	1,5 mg/l
4-nonylphenol, branched	1.300 mg/kg	N/A	N/A	N/A	N/A
salicylic acid	891 mg/kg	N/A	N/A	N/A	N/A
3- aminopropyltriethoxysilane	1.570 mg/kg	4.290 mg/kg	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
-------------------------	--------	---------	-------	----------	-------------

benzyl alcohol	Skin - Moderate irritant	Rabbit	-	24 hrs	-
4-nonylphenol, branched	Skin - Severe irritant	Rabbit	-	24 hrs	-
	eyes - Severe irritant	Rabbit	-		-
3-aminopropyltriethoxysilane	eyes - Severe irritant	Rabbit	-	24 hrs	-
	Skin - Severe irritant	Rabbit	-	24 hrs	-
	eyes - Mild irritant	Rabbit	-		-

Conclusion/Summary

Skin : Not available
 eyes : Not available
 Respiratory : Not available

Sensitization

Product/ingredient name	Route of exposure	Species	Result
3-aminopropyltriethoxysilane	Skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : Not available
 Respiratory : Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

Information on likely routes of exposure : Not available

Potential acute health effects

Eye contact : Causes serious eye damage.
 Inhalation : No known significant effects or critical hazards.
 Skin contact : Causes severe burns. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following: pain, watering, redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following: pain or irritation, redness, blistering may occur
Ingestion : Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Potential chronic health effects

Conclusion/Summary : Not available
General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

11.2. Information on other hazards

11.2.1 Endocrine disrupting properties : Not available
11.2.2 Other information : Not available

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
3-aminomethyl-3,5,5-trimethylcyclohexylamine			
	Acute EC50 17,4 mg/l Fresh water	Daphnia - Daphnia magna	48 h
	Acute EC50 17,4 mg/l Fresh water	Daphnia - Daphnia magna	48 h
benzyl alcohol			
	Acute LC50 10.000 µg/l Fresh water	Fish - Lepomis macrochirus	96 h
	Acute LC50 460.000 µg/l Fresh water	Fish - Pimephales promelas	96 h
	Acute LC50 10 mg/l Fresh water	Fish - Lepomis macrochirus	96 h
	Acute LC50 138,25 µg/l Fresh water	Fathead minnow	96 h
	Acute LC50 135,1 µg/l Fresh water	Bluegill	96 h

	Acute EC50 0,33 mg/l Fresh water	Green algae	72 h
	Acute EC50 0,41 mg/l Fresh water	Green algae	96 h
salicylic acid			
	Acute EC50 870 mg/l Fresh water	Daphnia - Daphnia magna	48 h
	Acute EC50 870 mg/l Fresh water	Daphnia - Daphnia magna	48 h
	Chronic No-observable-effect-concentration 5,6 mg/l Fresh water	Daphnia - Daphnia magna	21 d
	Chronic No-observable-effect-concentration 5,6 mg/l Fresh water	Daphnia - Daphnia magna	21 d
3-aminopropyltriethoxysilane			
	Acute LC50 > 934 mg/l - 203 Fish, Acute Toxicity Test	Zebra danio	96 h
	Acute EC50 331 mg/l - 202 Daphnia sp. Acute Immobilization Test and Reproduction Test	Water flea	48 h
	Acute EC50 > 1.000 mg/l -	Algae	72 h
	Chronic No-observable-effect-concentration 1,3 mg/l -	Algae	72 h
	Acute EC50 > 1.000 mg/l	Algae	72 h
	Chronic No-observable-effect-concentration 1,3 mg/l	Algae	72 h

Conclusion/Summary : Not available

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
3-aminopropyltriethoxysilane	-	67 % - No biodegradation - 28 d	-	-
Remarks:		Not readily		

Conclusion/Summary : Not available

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0,99	-	low
benzyl alcohol	1,1	-	low
4-nonylphenol, branched	5,4	2,4	low
salicylic acid	2,21 - 2,26	-	low
3-aminopropyltriethoxysilane	1,7	3,40	low

12.4 Mobility in soil

Soil/water partition coefficient (KOC) : Not available

Mobility : Not available

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

- 12.6 Endocrine disrupting properties : May cause endocrine disruption.
- 12.7 Other adverse effects : No known significant effects or critical hazards.
 No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

Regulatory information	14.1. UN number	14.2. UN proper shipping name	14.3. Transport hazard class(es)	14.4. Packing group
ADR/ADN	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE (MIXTURE))	8	II
RID	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE (MIXTURE))	8	II
ICAO/IATA	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE (MIXTURE))	8	II

IMO/IMDG 2735 **POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE (MIXTURE))** 8 II

14.5. Environmental hazards

Environmentally hazardous and/or Marine Pollutant : No.

14.6 Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)
Annex XIV - List of substances subject to authorization
Annex XIV
 None required.

Substances of very high concern
 The following components are listed:

Ingredient name	Intrinsic property	Status	Reference number	Date of revision
4-nonylphenol, branched	Endocrine disrupting properties for environment	Candidate	ED/169/2012	2012-12-19

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

REACH Status : The substance(s) in this product has (have) been Registered, or are exempted from registration, according to Regulation (EC) No. 1907/2006 (REACH).

Prior Informed Consent (PIC) (649/2012/EU)

Product/ingredient name	Annex	Status
4-nonylphenol, branched	Annex I - Part 1	Listed
4-nonylphenol, branched	Annex I - Part 2	Listed

Seveso Directive
 This product is not controlled under the Seveso Directive.

National regulations

Product name	List name	Name on list	Classification	Notes
4-nonylphenol, branched	-	-	development category 2, fertility category 2	-
	-	-	Carc	Part of these derivatives are only classified as carcinogenic if the content of benzene > 0.1% and/or benzoapyrene > 0.005% or 1,3-butadiene > 0,1% or DMSO-extract > 3%. Please refer to Publicatieblad L381 of December 31th, 1994; the 21st amendment of Directive 67/548/EEC or later amendments of this Directive.

Water Discharge Policy (ABM) : A(3) Hazardous for aquatic organisms, may have long-term hazardous effects in aquatic environment. Decontamination effort: A

International regulations

International lists : Australia inventory (AICS) Not determined.
 Canada inventory At least one component is not listed in DSL but all such components are listed in NDSL.
 Japan inventory Not determined.
 China inventory (IECSC) All components are listed or exempted.
 Korea inventory (KECI) All components are listed or exempted.
 New Zealand Inventory (NZIoC) Not determined.
 Philippines inventory (PICCS) All components are listed or exempted.
 United States inventory (TSCA 8b) All components are active or exempted.
 Taiwan inventory (TCSI) All components are listed or exempted.
 Thailand inventory Not determined.
 Vietnam inventory Not determined.

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation

[Regulation (EC) No. 1272/2008]
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 N/A = Not available
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 SGG = Segregation Group
 vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H361d	Suspected of damaging the unborn child.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Acute Tox. 4	ACUTE TOXICITY
Acute Tox. 4	ACUTE TOXICITY
Skin Corr. 1B	SKIN CORROSION/IRRITATION
Skin Sens. 1	SKIN SENSITISATION
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION
Acute Tox. 4	ACUTE TOXICITY
Repr. 2	REPRODUCTIVE TOXICITY
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM)
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM)

Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM)
-------------------	----------------------------

Date of printing : 17.01.2023
Date of issue/ Date of revision : 04.01.2023
Date of previous issue : 14.12.2022
Version : 7.0

Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This page left intentionally blank.



Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2015/830

SAFETY DATA SHEET

FOR PROFESSIONAL and/or INDUSTRIAL USE ONLY

EPIKOTE™ Resin MGS LR 285

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : EPIKOTE™ Resin MGS LR 285
SDS Number : 16S-00006
Product type : Epoxy Resin
Other means of identification : UFI: RYCF-JSKH-2FC4-C1J2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Binder

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier/Importer : Suter Kunststoffe AG
Aefligenstrasse 3
CH-3312 Fraubrunnen

Contact person : info@swiss-composite.ch

Telephone : General information
+41 (0)31 763 60 60

1.4 Emergency telephone number

Supplier : Tox Info Zurich
Telephone number : 145 (International +41 (0)44 251 51 51)

SECTION 2: Hazards identification


2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Corr./Irrit. 2 H315
Eye Dam./Irrit. 2 H319
Skin Sens. 1 H317
Aquatic Chronic 2 H411

See Section 16 for the full text of the H statements declared above.

2.2 Label elements

Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention	:	Wear protective gloves. Wear eye or face protection. Avoid release to the environment.
Response	:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	:	bis-[4-(2,3-epoxipropoxy)phenyl]propane
Supplemental label elements	:	UFI: RYCF-JSKH-2FC4-C1J2

2.3 Other hazards

Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII	:	Not applicable.
Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	Not applicable.
Other hazards which do not result in classification	:	

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	<u>Regulation (EC) No.</u> <u>1272/2008 [CLP]</u>	Type

bis-[4-(2,3-epoxipropoxy)phenyl]propane	RRN : 01-2119456619-26 EC : 216-823-5 CAS : 1675-54-3 Index : 603-073-00-2	>= 50 - <= 75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
1,2,3-Propanetriol, glycidyl ethers	EC : 292-011-4 CAS : 90529-77-4	>= 50 - <= 75	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first aid personnel** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to

European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing

vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations : Not available
Industrial sector specific solutions : Not available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNEL/DMEL Summary : Not available

PNEC Summary : Not available

8.2 Exposure controls

Appropriate engineering controls : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to

keep worker exposure below any recommended or statutory limits.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Material: 730 Camatril
Minimum break through time: 480 min
- Material: 898 Butoject
Minimum break through time: 480 min
Producer: This recommendation is valid only for our Product as delivered. If this product will be mixed with other substances you need to contact a supplier of CE approved protective gloves (e.g. KCL GmbH, D-36124 Eichenzell, Tel. 0049 (0) 6659 87300, Fax. 0049 (0) 6659 87155, email: vertrieb@kcl.de).

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- General protective measures** : Chemical splash goggles or face shield. Chemical-resistant gloves. Suitable protective footwear. Light protective clothing. Eyewash

bottle with clean water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid
Color	: Yellowish.
Odor	: slight, characteristic
Odor threshold	: Not available (not measured)
pH	: Not available (not measured)
Melting point/freezing point	: Not available (not measured)
Initial boiling point and boiling range	: Not available (not measured)
Flash point	: Greater than 100 °C
Evaporation rate	: Not available (not measured)
Upper/lower flammability or explosive limits	: Lower: Not available (not measured) Upper: Not available (not measured)
Vapor pressure	: Not available (not measured)
Vapor density	: Not available (not measured)
Relative density	: Not available (not measured)
Density	: Approx. 1.140 g/cm ³
Solubility(ies)	: Not available (not measured)
Solubility in water	: Insoluble
Partition coefficient: n-octanol/water	: Not available (not measured)
Auto-ignition temperature	: Not available (not measured)
Decomposition temperature	: Not available (not measured)
Viscosity	: Dynamic: Approx. 600 - 900 mPa·s @ 25 °C (ISO 9371) Kinematic: Not available (not measured)
Explosive properties	: Not available (not measured)
Oxidizing properties	: Not available (not measured)

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: Stable under normal conditions.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane				
	LD50 Oral	Rat	11,400 mg/kg	-
Remarks - Oral:	Not acutely toxic in multiple mouse and rat studies, LD50 > 2000 mg/kg of body weight.			
Remarks - Inhalation:	Due to the very low vapor pressure, saturated atmosphere = 0.008 ppb, meaningful acute inhalation studies could not be conducted.			
Remarks - Dermal:	In a rat OECD no. 402 study the dermal LD50 was > 2000 mg/kg. In multiple rabbit acute dermal studies the LD50 was > 2000 mg/kg. One rabbit study reported an LD50 value of 23 grams/kg.			
	LD50 Dermal	Rat	2,000 mg/kg	-
1,2,3-Propanetriol, glycidyl ethers				
	LD50 Oral	Rat	2,000 mg/kg	-

Conclusion/Summary : Not available

Acute toxicity estimates

No data available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Skin - Erythema/Eschar 404 Acute Dermal Irritation/Corrosion	Rabbit	1.5 - 2		-
	Skin - Edema 404 Acute Dermal Irritation/Corrosion	Rabbit	1.0 - 1.5		-
	eyes - 405 Acute Eye Irritation/Corrosion	Rabbit	0		-
	eyes - Redness of the conjunctivae	Rabbit	0.7		-
	Skin - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit		24 hrs	-
	eyes - Mild irritant	Rabbit			-

Conclusion/Summary

Skin : Not available
eyes : Not available
Respiratory : Not available

Sensitization

Product/ingredient name	Route of exposure	Species	Result
bis-[4-(2,3-	Skin	See Remarks	Sensitizing

epoxipropoxi)phenyl]propane			
Remarks:	In an OECD No. 429 mouse LLNA study the estimated EC3 was a concentration of 5.7% suggesting that BADGE is a moderate skin sensitizer in this test system. In an OECD No. 406 guinea pig Maximization study BADGE induced positive dermal reaction in 100% of the test animals at a 50% concentration challenge dose. Therefore, BADGE is an "Extreme" skin sensitizer under the conditions of this study. BADGE was also positive for skin sensitization in an OECD No. 406 guinea pig Buehler method study.		

Conclusion/Summary

Skin : Not available
Respiratory : Not available

Mutagenicity

Product/ingredient name	Test	Experiment	Result
bis-[4-(2,3-epoxipropoxi)phenyl]propane	-	; See Remarks	Positive
Remarks:	BADGE induced gene-mutation in Ames/Salmonella tester strains TA1535 and TA100 in multiple studies. Generally, mutagenic activity was greater without liver S9 metabolic activation. Induced gene-mutation in L5178Y mouse lymphoma cells. Induced gene-mutation and chromosome damage in Chinese hamster V79 cells. Induced cell transformation in Syrian hamster BHK cells based on clonal growth in soft agar.		
	-	; Mammalian-Animal	Negative
Remarks:	Did not induce evidence of chromosome damage in a mouse dominant lethal oral gavage study conducted up to a high dose level of 10 grams/kg and in a mouse micronucleus test conducted up to a high dose of 5000 mg/kg. Negative in a male mouse spermatocyte cytogenetic assay with treatment for 5 days by oral gavage up to a high dose of 3000 mg/kg. Did not induce an increase in the frequency of chromosome damage in a Chinese hamster bone marrow cytogenetic test by oral gavage up to a high dose of 3300 mg/kg. Failed to induce an increase of DNA strand breaks in rat liver cells following oral gavage treatment with 500 mg/kg as measured by alkaline elution.		

Conclusion/Summary : Not available

Carcinogenicity

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Negative - Unreported - NOEL	See Remarks		
Remarks:	In a rat oral gavage OECD no. 453 study there was no evidence of carcinogenicity up to the high dose level of 100 mg/kg/day. OECD Test Guideline no. 453 dermal exposure studies were conducted on male mice and female rats. No evidence of carcinogenicity was observed in male mice treated up to the high dose of 100 mg/kg/day and female rats exposed up to a high dose level of 1000 mg/kg/day.			

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-	Negative -	Rabbit	-	-

epoxipropoxi)phenyl]propane	Oral		
Remarks:	BADGE did not induce any evidence of development toxicity in rats and rabbits exposed by oral gavage or in rabbits treated by the dermal route in OECD Test Guideline no. 414 GLP studies. The oral gavage studies were conducted up to a high dose level of 180 mg/kg/day that produced maternal toxicity base on decreased body weight gain. The rabbit dermal study was conducted up to a high dose of 300 mg/kg/day that induced maternal toxicity based on reduced body weight gain.		

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

Information on likely routes of exposure : Not available

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 irritation
 redness
- Ingestion** : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available
- Potential delayed effects** : Not available

Long term exposure

- Potential immediate effects** : Not available
- Potential delayed effects** : Not available

Potential chronic health effects

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.

- Teratogenicity** : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane			
	Acute LC50 1.3 mg/l - 203 Fish, Acute Toxicity Test	Fish - Fish	96 h
	Acute EC50 2.1 mg/l - 202 Daphnia sp. Acute Immobilization Test and Reproduction Test	Aquatic invertebrates. Water flea	48 h
	Acute LC50 > 11 mg/l -	Aquatic plants - Algae	72 h
	Chronic No-observable-effect- concentration 0.3 mg/l semi-static test 211 Daphnia Magna Reproduction Test	Aquatic invertebrates. Water flea	21 d

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
bis-[4-(2,3-epoxipropoxy)phenyl]propane	OECD-Guideline 301 F (Manometric Respirometry Test)	6 - 12 % - 28 d		Activated sludge
Remarks:	The level of biodegradation in an "enhanced" OECD 301F study was 5% within the 28 day contact period. Biodegradation reached 6 - 12 % after 28 days of contact in an OECD test guideline no. 301B study. Therefore, BADGE is not readily biodegradable under the conditions of the studies.			

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
bis-[4-(2,3-epoxipropoxy)phenyl]propane	2.64 - 3.78	3 - 31 31.00	low

12.4 Mobility in soil

- Soil/water partition coefficient (KOC)** : Not available
Mobility : Not available

12.5 Results of PBT and vPvB assessment

- PBT** : P: Not available
B: Not available
T: Not available
vPvB : vP: Not available
vB: Not available

- 12.6 Other adverse effects** : No known significant effects or critical hazards.

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

Regulatory information	14.1. UN number	14.2. UN proper shipping name	14.3. Transport hazard class(es)	14.4. Packing group
ADR/ADN	3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXIDE DERIVATIVES)	9	III
RID	3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXIDE DERIVATIVES)	9	III
ICAO/IATA	3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXIDE DERIVATIVES)	9	III
IMO/IMDG	3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXIDE DERIVATIVES)	9	III

14.5. Environmental hazards

Environmentally hazardous and/or Marine Pollutant : Yes.



14.6 Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Substances of very high concern

Carcinogen: Not listed

Mutagen: Not listed

Toxic to reproduction: Not listed

PBT: Not listed

vPvB: Not listed

Other EU regulations

REACH Status : The substance(s) in this product has (have) been Registered, or are exempted from registration, according to Regulation (EC) No. 1907/2006 (REACH).

Aerosol dispensers : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Prior Informed Consent (PIC) (649/2012/EU)

None required.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
E2

National regulations

International regulations

International lists : Australia inventory (AICS) All components are listed or exempted.
Canada inventory Not determined.
Japan inventory Not determined.
China inventory (IECSC) All components are listed or exempted.
Korea inventory (KECI) All components are listed or exempted.

New Zealand Inventory (NZIoC) All components are listed or exempted.
 Philippines inventory (PICCS) Not determined.
 United States inventory (TSCA 8b) Not determined.
 Taiwan inventory (TCSI) All components are listed or exempted.
 Thailand inventory Not determined.
 Vietnam inventory Not determined.

**Chemical Weapons Convention
 List Schedule I Chemicals** : Not listed

: Not listed

**Chemical Weapons Convention
 List Schedule II Chemicals** : Not listed

: Not listed

**Chemical Weapons Convention
 List Schedule III Chemicals** : Not listed

: Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DNEL = Derived No Effect Level
- DMEL = Derived Minimal Effect Level
- EUH statement = CLP-specific Hazard statement
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- PBT = Persistent, Bioaccumulative and Toxic
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Corr./Irrit. 2, H315	Calculation method
Eye Dam./Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements :	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H411	Toxic to aquatic life with long lasting effects.
	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H411	Toxic to aquatic life with long lasting effects.
Full text of classifications [CLP/GHS] :	Skin Corr./Irrit. 2, H315	SKIN CORROSION/IRRITATION -

	Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
Eye Dam./Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Aquatic Chronic 2, H411	AQUATIC HAZARD (LONG- TERM) - Category 2
Skin Corr./Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
Eye Dam./Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Aquatic Chronic 2, H411	AQUATIC HAZARD (LONG- TERM) - Category 2

Date of printing : 25.06.2021
Date of issue/ Date of revision : 05.01.2021
Date of previous issue : 03.08.2018
Version : 3.0

Notice to reader

The information provided herein was believed by Hexion Inc. ("Hexion") to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Hexion are subject to Hexion's terms and conditions of sale. HEXION MAKES NO WARRANTY, EXPRESSED OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY HEXION, except that the product shall conform to Hexion's specifications. Nothing contained herein constitutes an offer for the sale of any product.
® and ™ Licensed trademarks of Hexion Inc.

This page left intentionally blank.